

INE INDUSTRIA NAZIONALE ELETTRODI S.p.A.

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Cap. Sociale € 1.248.000,00 iv  
P.IVA/C.F./Reg. Imp. IT00202750287  
R.E.A. Padova N. 56139  
Reg. Naz. AEE IT08020000001408



Inspection Certificate

139998

Type INE SUPER

Client 301574

DANTEK ELEKTRO

SMEDELOKKEN 10  
5330 MUNKEBO

DENMARK

INE Order No. 49415 Dated 6/10/2015

Customer Ref. ON 23152 DD 06.10.15

Norms  
AWS A5.1 E 6013 EN ISO 2560-A: E 42 0 RC 11

Reference:

C	Si	Mn	S	P	Cu	Ni	Cr	Mo	V	Nb
,000	,200	,200	,000	,000	,000	,000	,000	,000	,000	,000
,120	,600	,700	,030	,030	,300	,300	,200	,150	,050	,050

SECTION 1

CHEMICAL COMPOSITION WELD METAL:

Heat Number : 9853

Batch/Lot Number : .

Diam. : mm 2,50

C	Si	Mn	S	P	Cu	Ni	Cr	Mo	Al	V	Zr+Ti
,077	,325	,412	,018	,014	,102	,088	,077	,011	,010	,004	,011

SECTION 2

MECHANICAL PROPERTIES WELD METAL

				RESULT
Tensile strength	Rm	500-	640 MPa	540
Yield strength	Rs	>=	420 MPa	460
Elongation	A5d	>=	20,0 %	23,0
Charpy V-Notch at 20 C°	Kv	>=	47 Joule	60
Hardness	HRC	>=	HRC	

We certify that this product is made in Italy by INE Spa and is in accordance with the above norms.  
Radiographic test by Xray: Satisfactory.

Cittadella, 20/04/2016

Signature  
I.N.E. S.p.A.  
Industria Nazionale Elettrodi

Conforms To ASME II, Part C, SFA 5.01, Schedule F, Class S3  
Document according to UNI EN 10204/2005 - SECTION 1:par.3.1  
SECTION 2:par.2.2

During the manufacturing processes, examinations and tests, the material did not come in direct contact with mercury or any of its compounds, nor with any mercury containing device employing a single boundary of containment.

The radioactivity of the heat is less than 100 Becquerels per kilogram.

Material manufactured in accordance with Quality Assurance Manual Reference : INE Edition 04 dd 10 June 2014

This certificate is electronically generated and valid without signature.

